Swami Ramanand Teerth Marathwada University, Nanded

B. O. S. In Industrial Chemistry

B. Sc. Second Year

Semester III & IV

CBCS

In force from – June 2017

B. Sc. Second Year (Semester III&IV)

Semester	Paper No.	Name of The Paper	Instr. /Hrs	Total Periods	CA	ESE	Total Marks	Credits
III	CCIC III (Sec. -A)	Unit Operation- III Paper – VI	03	45	10	40	50	2
	CCIC III (Sec.- B)	Chemical Reaction Engineering. (P-VII)	03	45	10	40	50	2
	CCICP-II (CCIC-III& IV) (sec.-A)	Practical's based on P-VI & P-VIII (P-X)	03 03	Practicals 08 08	05 05	20 20	25 25	1 1
	CCICP-II (CCIC-III& IV), (sect.-A)	SEC I	02	02	**25**	25	50	**(02)***
IV	CCIC IV (Section A)	Unit Operation-IV (P-VIII)	03	45	10	40	50	2
	CCIC IV (Section B)	Pollution monitoring and Control (P-IX)	03	45	10	40	50	2
	CCICP- III (CCI C-III&IV), (section B)	Practical's based on P-VII and P-IX (P-XI)	**03** 03	Practicals 08 08	05 05	20 20	25 25	1 1
	CCI CP-III (CCIC-III & IV), (section B)	SEC II (1Skill/Optional)	02	02	25	25	50	**(02)***
Total credits semester III and IV								**12(4)***

Note

ESE of CCICII,CCICIII &SECAGF I,SECAGFII should be evaluated at annual

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Industrial Chemistry

CCIC III
(Section-A)

Unit Operation-III (P-IV)

1.1 Overview of Mass Transfer Operations **04 Periods**

General Overview – Introduction to Mass Transfer operations, Benefits, General Principles of Mass Transfer, Importance & Classification of Mass Transfer Operations.

1.2 Distillation

12 Periods

Introduction, Flash Distillation, Simple Distillation, Steam Distillation, Rectification, Material Balances in Plate Columns, Number of Ideal Plates, McCabe Thiele Method, constant molal overflow, Reflux Ratio, Condenser and Top Plate, Bottom Plate and Reboiler, Feed Plate, Minimum Reflux, Optimum Reflux Ratio, Plate Efficiency, Types, Relations, Factors influencing plate efficiency, Rectification in packed towers, Batch Distillation.

Unit - II

2.1 Liquid Extraction **09 Periods**

Terminology, Introduction to liquid-liquid extraction, Applications of Liquid-Liquid Extraction, Principles of liquid-liquid equillibria, Triangular diagrams, Types of extraction system, I & II, Temperature effects on systems types, Solvent selection, Commercial extraction system, Typical extraction system, Extraction calculations-Single Stage Operations, Multi Stage Cross Current Operation, Continuous multistage counter current operations.

Unit – III

3.1 Gas Absorption **08 Periods**

Introduction, Design of Packed Towers, Contact between Liquid & Gas, Pressure drop & limiting flow rates, Principles of absorption material balances, Limiting gas-liquid ratio, Temperature variations in packed towers, Rate of absorption, Calculation of tower height, Number of Transfer units.

Unit - IV

4.1 Crystallization **12Periods**

Importance of Crystal Size, Crystal Geography, Crystallographic systems, Invariant Crystals, Principles of Crystallization, Purity of Product, Equillibria & its yields, Enthalpy Balances, Super Saturation, Units of Super Saturation, Temperature differential as a potential, Nucleation-Origins of Crystals in crystallizers, Primary nucleation, Homogeneous nucleation, Equilibrium, Kelvin Equation, Rate of nucleation, Heterogeneous nucleation, Secondary nucleation, Contact nucleation, Crystal Growth-Individual & overall Growth Coefficients, Growth Rate, Mass Transfer Coefficient, Surface Growth Coefficient, ΔL law of crystal growth, Crystallization Equipment-variations in crystallizers, Vacuum Crystallizers, Draft Tube Baffle Crystallizer, Yield of Vacuum Crystallizer.

Reference Books:

1. Unit Operations of Chemical Engineering – W.L.McCabe, J.C. Smith, Pter Harriott
2. Mass Transfer Operations- Robbert E. Treybal
3. Chemical Engineering Vol.2 – J.M.Coulson & J.F.Richardson
4. Principles of Mass Transfer Operations- Kiran D. Patil
   (Nirali Prakashan, Pune)
5. Unit Operations-I & II – K.A.Gavhane

   (Nirali Prakashan, Pune)
6. Industrial Chemistry – B.K. Sharma(Goel Publishing House, Meerut

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CCIC III (Section B)

Chemical Reaction Engineering.(P-VII)
Credits:02

Unit – I

1.1 Ovierview of Chemical Reaction Engineering

Typical Chemical Process, Classification of reactions, Variable Affecting the Rate of Reaction, Definition of Reaction Rate. 05 Periods

Unit - II

2.1 Kinetics of Homogeneous Reactions

The rate equation, Concentration-Dependent Term of a rate equation, Single & multiple Reactions, Elementary & Non elementary reactions, Molecularity & Order of Reaction, Rate Constant(K), Representation of an Elementary Reaction, Representation of Non elementary Reaction, Kinetic Models for Non elementary Reactions-free radicals, ions & polar substances, Molecules, Transition Complex, Non Chain Reactions, Chain Reactions-Free radicals, Chain reaction mechanism, Molecular intermediates, non chain mechanism, Transition Complex , non chain mechanism. Temperature-Dependent Term of a Rate Equation-Temperature Dependency from Arrhenius Law, Comparison of Theories with Arrhenius law, Activation Energy and Temperature Dependency, Problems on topic.

13Periods

Unit – III

3.1 Interpretation of Batch Reactor Data

Introduction of Batch Reactor, Constant-Volume Batch Reactor, Analysis of Total Pressure data obtained in a Constant-Volume System, Integral Method of Analysis of Data, Irreversible Unimolecular-Type First Order Reactions, Irreversible Bimolecular-Type Second Order Reactions, Zero Order Reactions, Overall Order of Irreversible Reactions from the Half-Life $t_{1/2}$, Irreversible reactions in Parallel, Homogeneous Catalyzed Reactions, Autocatalytic Reactions, Problems on topic.

13 Periods

Unit - IV

4.1 Introduction to Reactor Design & Design for Single Reactions.

Broad Classification of Reactor Types, Material balance for an element of Volume of the reactor, Energy balance for an element of Volume. Size Comparison of Single Reactors, Batch Reactor, Mixed versus Plug Flow Reactors, First & Second Order Reactions, Multiple-Reactor Systems-Plug flow reactors in series and or in parallel, (Example 6.1), Equal size Mixed Flow Reactors in Series, First Order Reaction, Mixed Flow Reactors of Different sizes in Series, finding the conversion in a given system, Determining the Best System for a given conversion, Maximization of Rectangles, Reactors of types in series, Recycle Reactor & its performance equation, Problems on topic.

14 Periods

Reference Books:

1. Chemical Reaction Engineering - Octave Levenspiel
   (Wiley India Pvt. Ltd. Third Edn.)

2. Chemical Reaction Engineering - K.A.Gavhane
   (Nirali Prakashan, Pune)Principles of Reaction Engineering – S.D.Dawande

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CCIC III (Section A)
Unit Operation-IV (P-VIII)

Credits:02

Unit – I

1.1 Drying of Solids 13 Periods

Introduction, Classification of Dryers, Solid handling in dryers, Principles of Drying- Temperature Pattern in dryers, Heat Transfer in dryers, Heat duty, Heat Transfer Coefficient, Heat Transfer Units, Mass Transfer in Dryers, Phase Equillibra-equillibrium moisture and free moisture, Bound & unbound water, Cross circulating drying-constant drying conditions, Rate of drying, Constant rate period, Critical Moisture Content & Falling Rate Period, Calculation of Drying Time under constant drying conditions, Drying Equipments-Dryers for Solids & Pastes, Dryers for Solutions & Slurries.

Unit - II

2.2 Evaporation 12 Periods

Introduction, Liquid Characteristics, Types of Evaporators, Performance of Tubular Evaporators, Evaporator Capacity, Boiling Point Elevation and Duhring Rule, Effect of liquid head & friction on temperature drop, Heat Transfer Coefficient, Overall Coefficient, Evaporator economy, Enthalpy balance for single effect evaporator, Enthalpy balance with negligible heat of dilution, Single effect calculations, Multiple effect evaporators, Methods of feeding, Capacity and economy of multiple effect evaporator, Effect of liquid head and boiling point elevation.

Unit – III

3.1 Size Reduction 08 Periods

Introduction, Principles of Comminution, Criteria for comminution, Characteristics of comminuted products, Energy & Power requirements in comminution, Crushing efficiency, Empirical relationship-Rittingers & Kicks Law, Bond Crushing Law & Work Index, Size reduction equipments.

Unit - IV

4.1 Metallurgy 12 Periods

Introduction, Occurrence of Metals, Ore dressing, Ion Exchange method in metallurgy, Solvent Extraction Method in Metallurgy. Metallurgy of Iron: Occurrence Manfacturing of Cost Iron, Vertities of Cost Iron, Physical and Chemical Properties, uses. Metallurgy of Copper: Occurrence, Extraction of Copper, Properties, Alloys of Copper, Uses.

Reference Books:

1 Unit Operations of Chemical Engineering – W.L.McCabe, J.C. Smith, Pter Harriott
2 Mass Transfer Operations- Robbert E. Treybal
3 Chemical Engineering Vol.2 – J.M.Coulson & J.F.Richardson
4 Principles of Mass Transfer Operations- Kiran D. Patil, (Nirali Prakashan, Pune)
5. Unit Operations-I & II – K.A.Gavhane (Nirali Prakashan, Pune)
6. Industrial Chemistry – B.K. Sharma (Goel Publishing House, Meerut)

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Industrial Chemistry

CCIC IV (Section B)
Pollution Monitoring & Control (P-IX)

Credits:02

Unit 1: Regulatory aspects*:* (15 Hours)

Industrial emission, liquids and gases, pollution caused by various chemical industries and its overall effect on quality of human life and environment, environmental legislation, water (prevention and control of pollution) Act 1974 its implication application and effectiveness in industrial pollution control, water quality management in India.

. Air (Prevention and control of pollution) Act 1981,

Unit 2: Pollution and its measurements: (20 Hours)

Nature of industrial effluents, gaseous and liquid effluents, methodsof gas analysis, analysis of CO, SO2, NOx, S, Cl2 in the gaseous effluents. Methods of removal of pollutants from gaseous effluents, particulate matter, particle size analysis. AAS applications process for waste water, particle size analysis in waste water, analysis of waste water the free acids and bases, dissolved organic and inorganic compounds like alkali and alkaline salts, SOx, POx, NOx . Determination of iron and calcium, suspended solids, total cations and anion, estimation of industrial metals recovery techniques: Organic trace chemicals in waste water, volatile carcinogens matter in waste water, recovery and recycling techniques,

Unit 3: Waste Water Treatment: (10Hours)

Biodegradable materials and removal of pollutants by microorganisms, methods of waste water treatments, analytical studies, food for microorganisms in waste water, BODand its measurement, activated sludge process.

Reference Books

1. S P Mahajan: Pollution control in process industry

2. M Sitting: Resources recovery recycling handbook and industrial waste (N D S

3. R B Pojasele: Toxic and hazardous waste disposal Vol. I and II(AAS)

4.A K Dey: Environmental chemistry

5. W Handley: Industrial safety handbook

6. A.C. Stern: Air pollution : Engineering control Vol (IV) A.P.

7. P.N. Cheremsioff and R.A. Young: Air pollution control and design

8. Liptak: Air pollution

9.Wark & Warner: Air pollution origin and control

10. S.M. Khopkar: Environmental pollution analysis

11. R.S. Ramalho: Introduction to waste water treatment process (A.P.0

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Industrial Chemistry

CCICP-II(CCIC-III& IV)
(section A)

Practical's based on P-VI&P-VIII(P-X)

Credits:02

1. To Perform a expt. on Simple Distillation using binary mixture (Methanol + Water or Ethanol+Water)& Verify the Raleigh's Equation and Calculate the Material Balance for Simple distillation.
2. To Perform a expt. on Steam Distillation using Terpentine and Calculate Material Balance for Steam Distillation..
3. To Perform a experiment on Distillation with total reflux using Binary mixture (Methanol + Water or Ethanol+Water) and Calculate number of plates for fractionating column .
4. To study the experiment on Liquid-Liquid Extraction by using Mixer Settler System & Calculate Percentage of Extraction.
5. To study the Liquid-Liquid Equillibria for three component system (Glacial Acetic Acid +Chloroform+ Distilled Water) and Calculate the Percentage composition of each component at heterogeneous mixture
6. To Study the distribution of Iodine between Water and CCl_4
7. To study the Rate of Drying of solid substances (saw dust or Card Board)
8. To study the Rate of Drying of Liquid substances.
9. To Crystallise the given sample of Phthalic acid from hot water using fluted paper and stemless funnel.
10. To Crystallise the given sample of Benzoic acid from hot water using fluted paper and stemless funnel.
11. To purify the given sample of naphthalene or camphor by simple sublimation method.
12. To purify the given sample of Succunic acid or phthalic acid by vacuum sublimation method.
13. Determine the rate of evaporation of given liquid Sample.
14. Determination of copper in brass
15. Determination of Iron In Plain Carbon steel
16. Preparation of Lactose and Casein in from milk.
17. Preparation of Paracetamol.
18. Preparation of m- Dinitrobenzene From Nitrobenzene& Calculate % Yield.
19. Preparation of P- Nitro aniline From Aniline & Calculate % Yield.
20. Estimation of Cane Sugar.
21. Estimation of Lime in Cement.

Note: 1. 20 % weightage be given to the viva-voce in the practical examination.

2. To Arrange Industrial visit for giving demo experiments on Drying, Mechanical

Seperation, Size Reduction and various unit operations carried out in industry.

Reference Books:

1 Unit Operations-II - K.A.Gavhane
2. Systematic Experimental Physical Chemistry – S.W.Rajbhoj & T.K.Chondhekar
3. Practical Chemistry – S. Umar, J. Sardar & A. Muley
4. University Practical Chemistry, Vishal Publishing Co.Jalandhar-P.C.Kamboj

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Industrial Chemistry

CCICP-II(CCIC-III& IV)
(section-B)

Practical's based on P-VII&P-IX(P-XI)

Cred

Experiments to be conduct in the academic yearTo Study the Performance of Plug Flow Reactor : To study the Performance of plug flow reactor used and to calculate thereotical & practical conversion for a second order reaction between Ethyl acetate & NaOH.

1. To Study the Performance equation of Coil Tube Reactor : To study the Performance of plug flow reactor used and to calculate thereotical & practical conversion for a second order reaction between Ethyl acetate & NaOH.
2. To Study the First Order Reaction: Hydrolysis of an Ester (Methyl Acetate in presence of HCL).
3. To Study the Zero Order Reaction: Investigate the kinetics of Iodination of Acetone.
4. To Study the Autocatalytic reaction: Reaction between Potassium Permangnate & Oxalic acid.
5. To Study the Rate of reacation (r_A) between Ethyl bromo acetate & Sodium thiosulphate kinetically using Batch Reactor.
6. To determine the Order of reaction (n) of given reaction Kinetics by using Substitution method, Fractional change method and Differential method.
7. To determine the Rate Constant (K) of the reaction between Potassium Persulphate & Potassium Iodide having equal concentration of reacting species (a=b) by using Mixed Reactor.
8. To determine the Rate Constant (K) of the reaction between Potassium Persulphate & Potassium Iodide having un equal concentration of reacting species (a≠b) by using Mixed Reactor.
9. To determine rate constant (K) of the reaction between Bromic acid and Hydroiodic acid having equal concentration of reacting species (a=b) using Batch reactor.
10. To determine the Energy of Activation (E_a) of hydrolysis of Ethyl acetate in prewence of NaOH.
11. To determine the Energy of Activation (E_a) of the reaction pbtween Potassium Persulphate & Potassium Iodide.
12. To Determine The Rate Constant of Decomposition of H_2o_2 In Presence of acidified KI solution
13. Determination of fluoride in given water sample.
14. Determination of Sodium, Potassium, Cadmium in given water sample.

Note: 20 % weightage be given to the viva-voce in the practical examination.

Reference Books:

1. Chemical Reaction Engineering - K.A.Gavhane
2. Systematic Experimental Physical Chemistry – S.W.Rajbhoj & T.K.Chondhekar
3. University Practical Chemistry, Vishal Publishing Co.Jalandhar-P.C.Kamboj

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Industrial Chemistry

CCICP-II(CCIC-III&IV),
(section A)

(section-A) SEC I Stoichiometric Aspect of Unit Operations

1. Distillation.
2. Gas Absorption
3. Crystallization.
4. Extraction & Leaching
5. Humidification
6. Solved problems

Reference Books:

1 Stoichiometry - K.A.Gavhane

OR

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Industrial Chemistry

CCICP-II(CCIC-III&IV),

(section-A) SEC I Water & Ifluent Treatment

Introduction

Characteristics of water ,uses of water ,water for Industry, quality of natural water ,water in human body ,chemistry of water , water as solvent, main quality characteristics of water,effect of water on rock & minerals ,purification of water ,potability of water,removal of coarse ,dispersed & colloidal impurities from water.

Sewage & Sewage treatment

Municipal waste water , Important definitions sewage & its compositions, Becteriology of sewage &sewage treatment ,stabilization ,properties of sewage, purpose of sewage treatment ,methods of sewage treatment , filtration of sewage ,tpes of aerobic plants. Simple systems available to treat sewage, aneorobic biological oxidation plant, miscellaneous mthods of sewage treatment,oxidation ponds,aerated lagoons,oxidation ditch,anaerobic lagoons,septic tanks ,Imhoffs tanks ,cycle of decomposition .Qualit of discharge in sewers ,self cleaning velocity,system dispasal,methods of sludge, disposal ,sewage stickness,self purificationof natural water. Waste water & its treatment.

Industrial wastes & treatment processes

Introduction , characteristics of Industrial wastes types of Industrial wastes ,solid industrial wastes, principles of Industrial waste treatment , protection of biosphere , protection for Industrial wastes ,protection of surface waters from pollution with industrial sewage treatment of disposal of Industrial wastes ,treatment of wastes or effluents with organic impurities ,treatment of wastes or effluents with inorganic impurities effluents of industrial units & their purification .treatment of some industrial effluents, sanitary chemical analysis of industrial effluents or sewage. The nature & treatment of some important chemical wastes .

Methods of treating industrial sludge.

Reference Books:

Industrial Chemistry – B.K. Sharma

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CCICP-III (CCIC-III & IV),
(section B)

(SEC II -Introduction to manufacturing process chemical treatment.

1. Coke oven gas plus derived NH_3 synthesis.
2. Natural gas and LPG treatment processes.
3. Synthesis of poly vinyl chloride from vinyl chloride.
4. Manufacture of Soda Ash By Solvay Process.
5. Hydrogenation of Vegetable Oil.
6. Urea from ammonium carbamate.
7. Paper making Process.
8. Extraction of Sucrose from sugar cane
9. Portland cement manufacturing process.
10. Manufacturing process Ethyl Alcohol by Fermentation.

Reference Books:

Drydens Outline of Chemical Tecnology

By Gopal rao

OR

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CCICP-III (CCIC-III & IV),
(section B)

(SEC II -Introduction to manufacturing process chemical treatment.

1. Synthesis of dyes Indigoid.
2. Synthesis of dyes OrangeII
3. Synthesis of dyes Congo-Red
4. Synthesis of dyes Rosanthrene O
5. Synthesis of PolyStyrene from Styrene.
    a) Calendering Method.
    b) Spreading Method.
6. Manufacturing process Toilet Soap.
7. Manufacturing process Shaving Soap.
8. Manufacturing process Shampoos.
9. Manufacturing process Mosquito Coil from plants.
10. Manufacturing process Cough syrup.
11. Manufacturing process Burn Ointment.
12. Manufacturing process Oriental Balm.
13. Manufacturing process Nylon 6,6

Reference Books:

Drydens Outline of Chemical Tecnology

By Gopal rao.

1) M.G Arora.

2)R.K. Malik&V.K.Aggrawal.

3) Gurudeep R Chatwal.

4) S.B.Shivastaves.

5) Manufacturing of Phermasuitical drug &Fine Chemical by D.C Gupta.

6) S.S Dara.